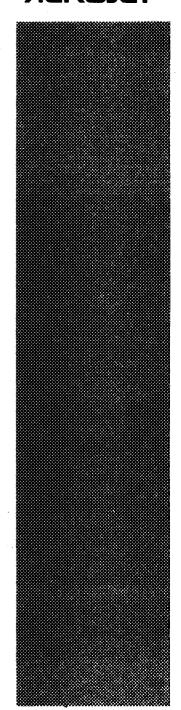
Report 11159 8 June 1998



345706

Integrated Advanced Microwave Sounding Unit-A (AMSU-A) METSAT A2 Signal Processor Engineering Test Report (P/N: 1331120-2, S/N: F02) GENCORP AEROJET



Contract No. NAS 5-32314 CDRL 207

Submitted to:

National Aeronautics and Space Administration Goddard Space Flight Center Grennbelt, Maryland 20771

Submitted by:

Aerojet 1100 West Hollyvale Street Azusa, California 91702

Aerojet

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1.0 Introduction

This report presents a description of the tests performed, and the test data, for the A2 METSAT Signal Processor Assembly PN: 1331120-2, S/N F02. The assembly was tested in accordance with AE-26754, "METSAT Signal Processor Scan Drive Test and Integration Procedure".

The tests were conducted at room temperature in the AMSU-A test area of building 57. The tests fall into six categories: 1) Continuity, 2) Power Distribution, 3) Digital Processor, 4) Analog Processor, 5) Scan Drive, and 6) Supply Current.

2.0 Objective

The objective is to demonstrate functionality of the signal processor prior to instrument integration.

3.0 Test Data

All test data is presented on the enclosed copies of the test data sheets (TDSs) numbered A-15 through A-25. Redlined data sheets resulted from previous test on another unit.

4.0 TESTS

4.1 Continuity

A complete continuity test of the backplane wiring is performed at the facility where the wirewrapping of the backplane is done. The continuity tests performed here involve 1) the I/O interface card slots, J301 and J324, 2) the Aerojet added twisted-shielded clock lines, and 3) chassis return connections. The tests are manual resistance measurements tests. Test data is presented on TDS 11.

4.2 Power Distribution

In these tests supply voltages are input to the signal processor from the Test Relay Unit (TRU) as in normal testing. No CCAs are installed in the signal processor for the tests. The test verifies that the four supply voltages are present on the proper pins of all backplane connectors. The test setup block diagram is shown in Figure 1, and test data is presented on TDS 12.

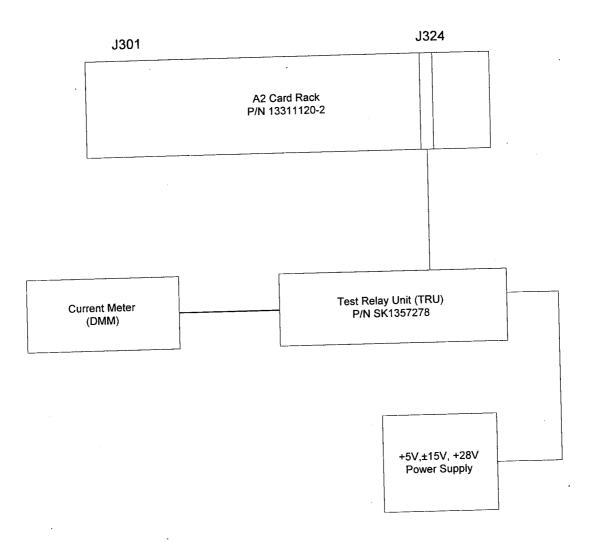


Figure 1. A2 Signal Processor Test Setup

4.3 Digital Processor

Beginning with this test, CCAs are installed into the card cage as required to perform the test, and then remain installed. At the conclusion of all tests, a complete set of CCAs has been installed. The complete test setup block diagram which is required for performing any of the tests is shown in Figure 2.

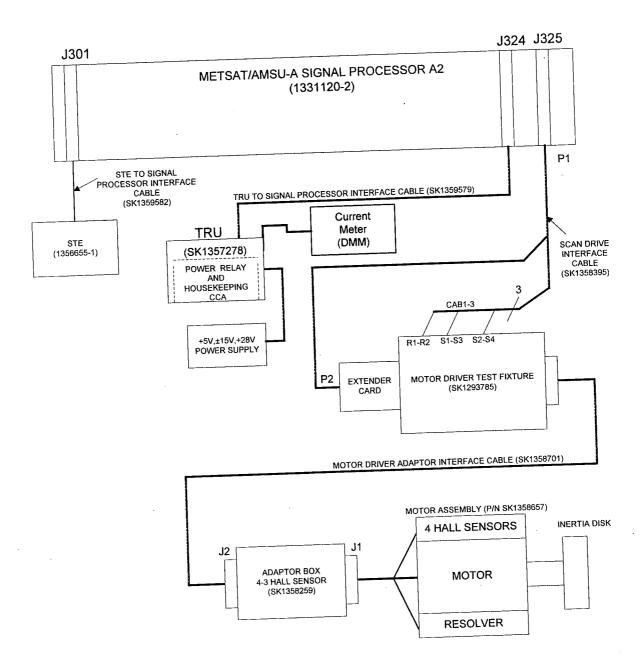


Figure 2. A2 Scan Drive Test Setup

4.3.1 Memory

In this test, the digital test set is used in place of the CPU CCA to read and verify data of the test PROMs on the "GOLD" Memory CCA. Test data is presented on TDS 13.

4.3.2 CPU

The CPU test requires that the CPU Auxiliary test CCA be installed in place of the Memory CCA. In this test, the RAM and various instructions performed by the CPU are tested. In addition, the waveform of the clock signal to the DC-DC converter is measured at the CLOCK jack on the TRU. Test data is presented on TDS 13.

4.3.3 Scan Control Interface

In this test, input and output ports 0 through 3 are tested. In addition, the disable feature of the input ports is checked out. Test data is presented on TDS 13.

4.3.4 Timing and Control

In this test, the proper time intervals of I/H, DUMP, INTCMPL,TSCMPL, STOP, and ANTENNA STROBE are verified. In addition to the above tests, the test set also checks the input ports 16 and 17, output port #13 (4 MSBs), output port 14, input port #15 (DAC BSY signal), and output port #13 (4 LSBs). Test data is presented on TDS 13.

4.3.5 Spacecraft Interface

In this test, the STE is turned on and initialized. The STE is tested with a series of self-tests to verify the readiness of the STE to test flight hardware. After successfully passing the self-tests, the STE is used to simulate the spacecraft command signals and retrieve limited test data for the remaining signal processor tests. STE test data is presented on TDS 14.

4.3.6 Relay Control

This test verifies the operation of the module power command and the survival heater command. The presence of the +10 volt Interface power is verified. The Scanner and Compensator relay drive and position indicators are also verified. Test data is presented on TDS 14.

4.4 Analog Processor

4.4.1 Independence of Measurements

This test is performed using the Analog CCA Test Fixture, the Integrate and Dump Filter and the Analog Mux and A/D Converter CCAs. The test gives a measurement of the sample-to-sample crosstalk within a channel, which is dependent on the completeness of the dump of the integration capacitor. Test data is presented on TDS 15.

4.4.2 Integrate/dump filter, radiometric data multiplexing, and digitization tests

In this test, a 2 volt dc signal is input to each integrate and dump filter, and the channel output code from the A/D converter is measured. The integrator output waveform is also displayed on an oscilloscope for verification of timing. Test data is presented on TDS 16.

4.4.3 Temperature monitoring circuits

In this test a resistor of value approximating the room temperature of the PRTs is connected at the input of each PRT readout circuit, and the output code from the A/D converter is measured. The reference voltage used in the PRT readout circuits is also measured. Test data is presented on TDS 17.

4.4.4 Analog telemetry

In this test each of the analog telemetry signals is measured at the ANALOG HSKP jack on the TRU. Test data is presented on TDS 18.

4.5 Scan Drive

This test includes all CCAs involved in the scan drive function. The circuitry is programmed to provide one complete revolution of the drive motor as it steps through each of the thirty scene positions and the two calibration positions. The circuitry is programmed to park at the Warm Cal, Cold Cal, and the Nadir positions during the test sequence. The GSE test modes are also verified. To verify proper performance, the inertia disk on the motor shaft is visually observed through the one revolution and the various calibration positions. Test data is presented on TDS 19.

4.6 Supply Current

In this test, the total current drawn by the signal processor from each of the four supply voltages is measured with the signal processor fully populated with CCA's. Test data is presented on TDS 20.

5.0 TEST ANOMALIES

One test anomaly occurred. The anomaly occurred when the motor did not move to the position commanded. The test was stopped and a Test Anomaly Report (attached) was opened (TAR 002393). Troubleshooting revealed that the old/new switches (SW1 & SW2) on the Motor Driver Test Fixture (SK1293785) were found to be intermittent, resulting in improper motor drive. The Test Equipment Anomaly Report (TEAR 0007) was opened, and the switches were removed and replaced. Then the test was continued until completion.

6.0 TEST RESULTS

The METSAT/AMSU A2 SIGNAL PROCESSOR TEST was successfully completed and all test data is within specified limits.

TEST DATA SHEET 11 A2 Continuity Tests (Paragraph 5.2.1)

Enter a Pass or Fail to indicate the result of the tests:

	T-	Signal Name	Pass/Fail
From	То	CTT L COYC CNTD	Fass
El	J301-60	CHASSIS GND	
E2	J301-90	CHASSIS GND	Pars
	J324-76	CHASSIS GND	Pass
E3		CHASSIS GND	Pass
E4	J302-46	1.248 MHZ PS CLK	Pass
J324-73	J312-70		Pass
J324-74	J312-89	5V RTN(1) (1.248 MHZ PS CLK RTN)	
	J312-91	5V RTN(1) (PS CLK SHIELD)	Rass
J324-75	3312 72		

Assembly No. 133/110-2 Shop Order No. 192309

Serial No. Fol Pass Fail Quality Control (Signature (Date) (Signature (Date) (Signature (Date) (Date) (Date) (Date) (Date)

TEST DATA SHEET 12 A2 Power Distribution (Paragraphs 5.2.2 & 5.2.3)

	A2 Power Distribution (Paragraphs 5.2.2 & 5.2.3)											
1/2/43	Power Supp	oly Voltages:	•	+1 -1	5.7 ± 0.1V: 5.7 ± 0.1V: 5.7 ± 0.1V: 8.7 ± 0.1V:		5,706 15,763 15,726 8,648	<u></u>				
	Test Set-up	Verified:	YES	S <u>1/</u>	NO			<u> </u>		D/F	+9	P/F
	Para. 5.2.3 Step No.	Connector No.	+5 ±0.5V	P/F	+15 ±0.3V	P/F	-15 ±0.3V	P/F	+28 ±0.56V	P/F	±1V≯	<i>P</i>
1 1	*j*\	J301									9.47	
	2	√ J302			+15.04	P	-15,02	P			3	
	3	\ J303			+15,04	P	-15,02	P				
	4	1304			+15.04	P	-15,02	P				
	5	J305			+15,04	6	-15,02	1 0				
	6	J306	+4,92	P	+15.04	P	-15.02					
	6	J307			+15,04		-15,02	V			9.47	P
	6	J308	+4,93	1							9.47	P
	6	J309	+4.93									
-	6	J310	+4.93									
}	6	J311	+4.93	P								
	6	J312	+4,93									
	6	J313	+4.93	P								
	6	J315	+4.93	P				0	12.70	P		
	6	J317	+4.93	P	+15,04			r	+27.9			
	6	J318	1-4,93	P	+15.04	P	-15,02	- V				
	6	J320	+4,95					P				
	6	J321	+4,96	LC	+15,04	VE	-15.03		+179	P		
	6	J322	+4,95	10	+15,04	P	-15.03	1 ^	1427.9			
	6	J323	+4.95		+15.04		-15,02		+27,9			
	7	J325							19236			
	A Men	y No. 133/	garaging	h 5.	2.5.2	lest s	hop Order N	0	292 30		<u> </u>	-
,	Serial N		2			F	ass	Fa	il		_	
	Test Eng	.0	Live	5/	11/98 (Date)	0	Quality Contr	·) (S:	gnature 12 '98	est se	(Date)	12 '98 -
•	Custome	er Representat	ive (Flight h	ardware	only)(Sig	nature	land		Date)			

TEST DATA SHEET 13 (Sheet 1 of 2) A2 Digital Processor (Paragraph 5.2.4)

	Scan Con	A Serial No. (J312) atrol Interface CCA Send Control CCA Seria	rial No. (J315) /- 😕	7		
	2.4.1 Memor				Pass Fail	
5.:	2.4.1/10 Circ		dicate the result of the t			
		If "Fail", record the	e error code and error de	escription.		
		Error Code:	_ <i>N/</i>	<u>^</u>		
		Error Descri	ption:	4		
5.	.2.4.2 CPU to	ests:			n	
5	.2.4.2/10		<u>Measurements</u>	<u>Limits</u>	Pass/Fail	
		Vp-p	3,86V	3.30 - 4. ¹ 94 V	<u>Pass</u>	
		Т	809n5	761 - 841 ns	<u>Pass</u>	
5	19 5.2.4.2/ 21 j Cir	cle PASS or FAIL to i	indicate if LEDs indicat	e CCA passed or failed:	Pass Fail	(0,00)
	5.2.4.3 Scan	Control Interface Tes	sts:			
	5.2.4.3/14	The input ports 0 and	d 1 tests		Pass Fail	
	5.2.4.3/21	Inhibit input port 0 a	and 1 tests		Pass Fail	
	5.2.4.3/29	The input ports 2 an	ad 3 tests			
	5.2.4.3/40	The output ports 0 a	And the second s		(Pass) Fail	• .
		If "Fail", record the	error code and error de	scription.		
		Error Code	e: <u>X</u>	<u>/A</u>	•	
		Error Desc	cription:	1/A		

TEST DATA SHEET 13 (Sheet 2 of 2) A2 Digital Processor (Paragraph 5.2.4)

5.2	2.4.4 Timin	ing and Control Tests:	Pass 1	Fail	
5.2	2.4.4/13	The Integrate and Hold pulse and the Dump pulse at the card rack stores		Fail	
5.	2.4.4/25	The Integrate and Hold pulse and the Dump pulse at the card rack slot J301.	Pass	Fail	
5.	2.4.4/35	The Antenna Strobe pulse test.	Pass	Fail	
5.	2.4.4/47	The test of the interface to the Temp. Sensor Analog Mux card rack slot J303.	Pass	Fail	
5.	.2.4.4/59	The test of the interface to the Analog Mux and Converter card rules of 1308.			
		If "Fail", record error code and error description:			
		Error Code:			
		Error Description:			
	•	Shop Order No. 2923	09		
	Assembly	ly No ~ Use a second			
	Serial No.	10. F-02 Pass Pass	a idi	EL 1/11 ES	'98
	Test Engi	(Cignoture	2	(Date)	
	Customer	her Representative (Flight hardware only) (Signature) (Date)	-		

TEST DATA SHEET 14 A2 Relay Driver Tests (Paragraph 5.2.5.2)

		AZ Relay Dilver 1000			
Spacecro Parallel Relay D	aft Interface #1 CC to Serial Converter oriver And Current	A (J308) Ser. No. <u>F21</u> A (J309) Ser. No. <u>F18</u> CCA (J310) Ser. No. <u>F26</u> Monitor CCA (J317) Ser. No		ass Fail	ni
Test Se	t-up Verified:	103			יים דיים
		Test Description		Pass/Fail	(226) (226)
	Step No.	Module power connects		P	220
	28 30	Survival heater power turns on		P	-
	38 31	Survival heater power turns off		P	-
	35 32	Module power disconnects		P	-{
	33 34	Scanner 2 power turns on	•	P	4
	384 35	Compensator motor power turn	ns on	P	4
	38 34	Scanner 2 power turns off		P	-
	35 36	Compensator motor power turn	ns off	P	-
	35 32	Module power disconnect		P	
			>		
Seri Tes	al No	(Clicht hardware only)	Shop Order No	ature) (Date	23 '98 (c)

TEST DATA SHEET 15 A2 Independence Of Measurements (Paragraph 5.2.6.1)

		Serial No. F2:				
Test Set-up verifie	d: YES	✓ NO				. •
	Supply (<u>V)</u>	Measured Va	lue (V)	Limits	<u>(V)</u>
	+5		4.7	9	+5 ± 0.	25
	+15		15.82	3	+15 ± 1	1.0
	-15		-15.44	5	-15 ± 1	.0
	Channel No.	Average for SIGNAL switch in Hi position	Average for SIGNAL switch in LO position	Measurement Dependence ≤0.01%	Pass/ Fail	
.	0	14088.5	14087.2	0.00198	PASS	
· .	1	14103.2	14101.3	0.0029	PASS	-
6/3/98	2	140,8879.7		0.0032	PASS	
-10/08	3	14076	14074.2	0.00275	PASS	
Assembly No	133112	0-2	Shop Order I	vo. <u>2923</u>	09	· · · · · · · · · · · · · · · · · · ·
Serial No	FOZ	<u> </u>	Pass	Fail		_
Test Engineer <u>(</u> (S	Surd ignature	5/11/98 (Date)	Quality Cont	rol (Signature)	ried	(Date) 18 '98
Customer Represe	-	hardware only)	Signature)	(Date)	-	U

TEST DATA SHEET 16 A2 Integrator Signal Multiplexing, And Digitization (Paragraph 5.2.6.2)

Analog Mux	and A/D Converte	r CCA(J306):	Ser. No. <u>F07</u>	· .	. •	· ·	•
Integrate and	Dump/Filter CCA	(J307):	Ser. No. <u>F23</u>				
			:				
	V	I					
	•					· · · · · · · · · · · · · · · · · · ·	
_		•					
Out	put Waveform						
							V2
					± 32 ــ	2 ms 🔸	
		-	190 :	±9.5 ms			
					<u> </u>		٦ ،
	Channel	Data	Data Limits		ata :/Fail	Integrator Waveform	
						Pass/Fail	4
	1	27891	26125 to 29757		155	PASS	-
	2	27839	26125 to 29757	PA	55	PASS	
	•••						
		Signal Name		Pass/Fail			
		I/H	<u> </u>	PASS			•
		Dump		PASS			
		+5 Vdc GSE	· · · · · · · · · · · · · · · · · · ·	PASS		•	
		+5 Vdc GSE	Interlock B	PASS			
	. = =	n 11		0	91-	309	•
	o. 13311%	0-2		der No. 2	120	, ,	
Assembly No			,				-
Assembly No	FOR		Pass	_ Fail			

TEST DATA SHEET 17

A2 Temperature Monitoring Circuits (Paragraph 5.2.6.3)

Temperature Sensor Analog Mux CCA (J303) Serial No. F13

Temperature Sensor B CCA (J304) Serial No. F22

Temperature Sensor A CCA(J305) Serial No. F15

Dig. A Temp No.	Description	Data	Data Limits	Pass/Fail
1	Scan Motor	30973	28259 to 32513	P
2	Feedhorn	30797	28259 to 32513	P
3	RF MUX	30999	28259 to 32513	P
4	Mixer IF CH 1	31152	28259 to 32513	P
5	Mixer IF CH 2	31146	28259 to 32513	P
6	LO Channel 1	3/023	28259 to 32513	P
7	LO Channel 2	30700	28259 to 32513	P
8	Comp Motor	31166	28259 to 32513	P
9	Subreflector	30914	28259 to 32513	P
10	Dc/Dc Converter	30678	28259 to 32513	P
11	RF Shelf	30933	28259 to 32513	P
12	Det/Preamp	30813	28259 to 32513	P
13	Warm Load Cntr	22266	20339 to 23401	P
14	Warm Load 1	22003	20339 to 23401	P
15	Warm Load 2	22476	20339 to 23401	P
16	Warm Load 3	22361	20339 to 23401	P
17	Warm Load 4	22526	20339 to 23401	$\mid \mathcal{P} \mid$
18	Warm Load 5	22521	20339 to 23401	P
19	Warm Load 6	22438	20339 to 23401	P
20	Thermal Reference	25057	23340 to 26320	P

Assembly No. 1331120-2	Shop Order No. <u>192309</u>
Serial No. FO2	Pass Fail
Test Engineer (Signature (Date)	Quality Control (Signature) (Date)
Customer Representative (Flight hardware only)	MAY 18 '98 (Date)

TEST DATA SHEET 18 A2 Analog Telemetry (Paragraph 5.2.6.4)

ANALOG HSKP Switch Position	DVM Reading (V)	Limits (V)	Pass/Fail
1	2.994	2.85 to 3.15	P
2	3.458	3.30 to 3.66	P
3	2,998	2.87 to 3.17	P
4	3.011	2.85 to 3.15	P
5	3.452	3.30 to 3.66	P
6	3.007	2.87 to 3.17	Р
10	3.569	3.42 to 3.78	P
12	2.962	2.84 to 3.14	P
13	2.954	2.84 to 3.14	P
21	0.0032	-0.05 to 0.05	P
21	2.96	2.8 to 3.4	P
22	0.0089	-0.05 to 0.05	P
22	2.96	2.8 to 3.4	P

Assembly No. 133/120-2 Shop Order No. 292309

Serial No. Foll Pass Fail Quality Control (Signature)

Customer Representative (Flight hardware only)

(Signature)

(Signature)

(Date)

(Date)

TEST DATA SHEET 19

A2 Scan Drive/Compensator Drive/Signal Processor Tests (Paragraph 5.3.1)

A2 Sc	an Drive Subsystem	CCAs:					
Resolv R/D C	Interface Converter CCA (J318) Ser. No. F30 Resolver Data Isolator CCA (J320) Ser. No. F17 R/D Converter/Oscillator CCA (J321) Ser. No. F10 Motor Drive 3-hall sensor CCA (J322) Ser. No. F01						
Test S	et-up Verified:	Yes No					
	Para./Step No.	Mode	Pass/Fail				
	5.3.1.2.1/12	Motor in warm cal position	P				
	5.3.1.2.2/3	Motor in nadir position.	\mathcal{P}				
	5.3.1.2.3/2	Motor in cold cal position 1	P				
	5.3.1.2.3/3	Motor in cold cal position 2	P				
	5.3.1.2.3/4	Motor in cold cal position 3	P				
	5.3.1.2.3/5	Motor in cold cal position 4	P				
	5.3.1.2.4/5	Motor in full scan mode	P				
	5.3.1.2.5/9	GSE mode 2	<i>P</i>				
	5.3.1.2.6/4	GSE mode 4	P				
	5.3.1.2.7/4	GSE mode 5	P				
	5.3.1.2.8/4	GSE mode 1	P				
	5.3.1.2.9/4	GSE mode 3	P				
	5.3.1.2.9/7	GSE mode 7	P				
	5.3.1.2.10/2	Scan power off	P				
A2 Co	mpensator Drive Su	bsystem CCAs:	•				
Motor	Driver 3-hall Senso	r CCA (J323) Ser. No					
Test Se	et-up Verified:	Yes No					
	Para./Step No.	Mode	Pass/Fail				
	5.3.2.2/4	Compensator motor operation	P				
	5.3.2.2/5	Power-off test of compensator motor	Ρ				
Assemi	Assembly No. 1331120-2 Shop Order No. 292309						
Serial N	vo. FOX	Pass Fail	_				
Test Engineer Sund 5/11/98 Quality Control (Signature) (Date)							
Custom	Customer Representative (Flight hardware only) (Signature) (Date)						

TEST DATA SHEET 20 A2 Supply Currents (Paragraph 5.4)

Voltages	Measured Current	Limits (in mA)	Pass/Fail			
+28.7 V	7.54 19 1	e 6 to 12	. P			
+5.7 V		49 400 to 700	P			
+15.7 V	129	100 to 196	P			
-15.7 V	154	-110 to -218	P			

Assembly No. 1331120-2	Shop Order No. 292309
Serial No. FOL	Pass Fail
Test Engineer Sund 5/11/98 (Signature (Date)	Quality Control (Signature) (Date)
Customer Representative (Flight hardware only) (Signature	

TAR	NO . 00	02393	SYSTEM NO.	ASSY NAME SIGNAL PR	06.		
1	OMALY RECO		DATE 5/8/98 Page 1 of 1,514	ASSY P/N /33//20-2 REV	I		
			SPEC (MPI, AE,) AE-TREV NO				
į		CUMULATIVE TIME hrs min S/O NO 0-005) ELAPSED TIME hrsmin TEST OPER					
(REF. MP	TEST OPER NO. 0/20 STEP	<u>#</u>					
First time f	for failure at this st (EXP: T/C 1 FF	point? YES NO_ THOT) <u>FUNCT</u>	Test Proc Para No. where failure occurred ONAL Para Step No.	7	J		
1				ERTIA DISK SHOULD	MOVE		
TO	12 0'66	OCK POSIT	ON; DID NOT MOVE				
							
	1 1/1/2	18 (98					
Costa	RESCUTE	OTICIED TEAM LEAD	ED NAME	EFECT CODE ISCH ODAT	Έ, /		
A ST	I CHITE N	OTFIED TEAM LEAD	ER NAME A, NIETO	TP - Steepele	5/8/9		
INSTRUC				0800	INSP		
OPER		set to notify inepactiv	on of failure/anomaly. (Except engineer	ing MPI or Pretest) 5/8/78	257		
			CMC of failure / anomaly. (GFE)	DCMC B. BROWN 5/8/98			
TROUBLE		ORK/RETEST ACTION	IPLAN: <i>FIND CAUSE OF MOTOR</i>	FOTIA DIEK MOT MOU			
	112000	ESHOOT TO	THE CAUSE OF MUTUR	NEW THE DISK NOT PLOY	<u> </u>		
1/0-1	and Mont	EN MOCKET	VIA TELEPHONE BY AL NIETE	EAUX OF TO DRAGE A MI	17:4 T=		
\ \frac{\nu_{F}}{2}	Nin!	- T- Vacar Main	FOR RICARDO R. 9:45 mg 5/8	lar	17 10.		
	MUSCI L	EFT VUICE IMAIL	FOR AMMINDO A. J.45 MM STO	QE RE DATE			
NOTE: 0	Pomovo nink	copy here. Deliver to	OA drop box	LEADER 13/39 STORES			
		ORK/RETEST/INSTRU		TLEADER 1/ 5/4/0 3			
OPER.	STATION	ORK/RETEST/INSTRE		PROD INSP	RMF		
8020	TEST	CHECK FOR P	LOPERS OPERATION OF	OLD/NEW Colkayal			
			CHES ON MOTOR DRIVER	(V · = 1	<u> </u>		
		•	+28V CURRENT AS SWITC	H POSITION	<u> </u>		
		IS CHANGED.			 		
8030	TEST	DETECT AKT	R TEST FIXTURE REWOR	1 Delle L			
	, _ , _		PAR 5.3.1.2.5 STEP 7)	5/1/94			
					·		
11075.4			· MANDATORY				
NULE	For parts rep	acement continuation	on page is MANDATORY	ı			
MAN /	PASSED	FAILED	GO TO S/O, CONT., OR	TE/ME/	1th		
TECH/98	Retest/Start DATE	TECH DATE	OPERATION 0/200 PAGE	10 Aller	151		
				7 2/17 ax	Contract of the		
V" AT WAS THE CAUSE OF THE ANOMALY? CORRECTIVE ACTION:							
-	CLD/NEW SWITCHES (SWI + SWZ) WERE INITIATE TEAR FOR TEST FIXTURE, (511) 181/ 578/						
		(RESULTING REMOVE AND REF	LACE SWITCHES (1) DA			
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FORMS

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